



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5109-1
Job Sheet 201826



Part No: D5109-1

Job Qty: 12 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/19

Job Tracking No:

Due Date: 10/16/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG D5109 REV:A IPP REV:A 14.05.20 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Purchasing	12 pcs	10/16/19	10/16/19	0.00	0.00	Purchasing - 1			OCT 17 2019
							Purchasing - 2			
							Purchasing - 3			
110	Packaging 2-1 - Receive - B4B	12 pcs	10/16/19	10/16/19	0.00	0.00	Packaging 2 - 1 - B4B			OCT 17 2019
							Packaging 2 - 2 - B4B			
							Packaging 2 - 3 - B4B			
							Packaging 2 - 5 - B4B			
							Packaging 2 - 4 - B4B			
							Packaging 2 - 6 - B4B			
							Packaging 2 - 7 - B4B			
							Packaging 2 - 8 - B4B			
							Packaging 2 - 9 - B4B			
							Packaging 2 - 10 - B4B			
							Packaging 2 - 11 - B4B			
							Packaging 2 - 12 - B4B			
							Packaging 2 - 13 - B4B			
							Packaging 2 - 14 - B4B			
							Packaging 2 - 15 - B4B			
							Packaging 2 - 16 - B4B			
							Packaging 2 - 17 - B4B			
							Packaging 2 - 18 - B4B			
							Packaging 2 - 19 - B4B			
							Packaging 2 - 20 - B4B			
							Packaging 2 - 21 - B4B			
							Packaging 2 - 22 - B4B			
							Packaging 2 - 23 - B4B			
							Packaging 2 - 24 - B4B			
							Packaging 2 - 25 - B4B			
							Packaging 2 - 26 - B4B			
							Packaging 2 - 27 - B4B			
							Packaging 2 - 28 - B4B			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S223681



Part: D5109-1

Job No: 201826

Serial No/Batch: S223681

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/11/19

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10/11/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	12 pcs	10/16/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Lathe Conv	12 pcs	10/16/19	0.25 0.80	Conventional Lathe - 1 - B4B
140	QC 2	12 pcs	10/16/19	0.00 0.00	QC 2 - 1
					QC 2 - 12
					QC 2 - 14
					QC 2 - 17
					QC 2 - 19
					QC 2 - 2
					QC 2 - 20
					QC 2 - 22
					QC 2 - 23
					QC 2 - 25
					QC 2 - 32
					QC 2 - 33
					QC 2 - 35
					QC 2 - 39
					QC 2 - 4
					QC 2 - 40
					QC 2 - 44
					QC 2 - 45
					QC 2 - 48
					QC 2 - 49
					QC 2 - 50
					QC 2 - 51
					QC 2 - 52
					QC 2 - 57
					QC 2 - 62
					QC 2 - 63
					QC 2 - 8
					QC 2 - 66
					QC 2 - 64
					QC 2 - 65
					QC 2 - 5
					QC 2 - 71
					QC 2 - 73
					QC 2 - 69
150	QC 8	12 pcs	10/16/19	0.00 0.00	QC 8 - 12
					QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39

OCT 16 2019

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W

W 19/10/18

On 19/10/18

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[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
160	Packaging 3-1 - Stock - B4B	12 pcs	10/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170	QC 21 - SA	12 pcs	10/16/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

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OCT 1 8 2019

Part Op 100 - ISSUE P/O: _____ SUPPLIER: MC MASTER CARR SUPPLIER P/N: 7815K15 C OF C IS
 Descriptions: REQUIRED
 110 - (Receive & Inspect for Damage & Mat'l Certs)

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10/11/2019

[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

- 120 - QC6- All purchased or subcontracted products
- 130 - FACE TO SIZE AS PER DWG
- 140 - QC2- Inspect parts off machine FAI/FAIB
- 150 - QC8- Inspect parts - second check

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
7815K15	Multipurpose Flanged Sleeve Bearing for 5/16" Shaft Diameter and 7/16" Housing ID, 3/8" Long	12 Ea (1 ea)	100-Purchasing	S223680

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	7815K15	12	0	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044757



Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044757
PO Date: 10/10/19
Due Date: 10/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: 2% 10 Net 30
Freight Terms:
Special Comments:

OCT 11 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201825	6381K425	1/pk	Bushing D5013-1	Firmed X12	-	10/15/19	12 pcs	0 pcs	12 pcs	\$4.02/pcs	\$48.24
											OCT 17 2019	
2	201826	7815K15	1/pk	Multipurpose Flanged Sleeve Bearing for 5/16" Shaft Diameter and 7/16" Housing ID, 3/8" Long	Firmed X12	-	10/15/19	12 Ea	0 Ea	12 Ea	\$3.15/Ea	\$37.80
											OCT 17 2019	
3		90477A030		Rotating Flange Nut	Firmed	-	10/15/19	10 Ea	0 Ea	10 Ea	\$4.05/Ea	\$40.50
4		91257A597	10/pk	Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 5/16"-18 Thread, 3.5" Long, Partially Thr	Firmed	-	10/15/19	20 Ea	0 Ea	20 Ea	\$0.696/Ea	\$13.92
5		97524A032	100/pk	Sealing Blind Rivet	Firmed	-	10/15/19	500 Ea	0 Ea	500 Ea	\$0.0982/Ea	\$49.10
6		98404A959	1/pk	Quick Release Pin, Ø1/4 X 1	Firmed	-	10/15/19	10 Ea	0 Ea	10 Ea	\$2.08/Ea	\$20.80
Grand Total:												\$210.36

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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POHB044757

Ordered by
Contact

Shipping method
Tuesday 10-12 pm
Ground

Shipping address
Dart Aerospace
1270 Aberdeen
Hawkesbury ON K6A 1

Payment
Open account

Invoice
clavoie@dartaero.com
dbates@dartaero.com

Delivers Tuesday 10-12 pm

1	Multipurpose SAE 660 Leaded Bronze Sleeve Bearing for 5/16" Shaft Diameter and 3/8" Housing ID, 1/4" Long 6381K425	12 Each	\$4.02 Each	\$48.24
2	Multipurpose Flanged Sleeve Bearing for 5/16" Shaft Diameter and 7/16" Housing ID, 3/8" Long 7815K15	12 Each	3.15 Each	37.80
3	Rotating Flange Nut Black-Oxide Steel, 5/16"-18 Thread Size 90477A030	10 Each	4.05 Each	40.50
4	Zinc Yellow-Chromate Plated Hex Head Screw Grade 8 Steel, 5/16"-18 Thread, 3.5" Long, Partially Threaded 91257A597	2 Packs of 10 each	6.96 Pack	13.92
5	Sealing Blind Rivets Domed Head, With Aluminum Mandrel, 1/8" Diameter, 0.425" Long 97524A032	5 Packs of 100 each	10.68 Pack	53.40
6	18-8 Stainless Steel Ring-Grip Quick-Release Pin 1/4" Diameter, 1" Usable Length 98404A959	10 Each	2.08 Each	20.80

Merchandise **\$214.66**

Applicable shipping and tax will be added.

Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
POHB044757

Order Placed By
Chantal Lavoie

McMaster-Carr Number
3557512-01

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Line	Product	Ordered	Shipped
1	6381K425 Multipurpose SAE 660 Leaded Bronze Sleeve Bearing for 5/16" Shaft Diameter and 3/8" Housing ID, 1/4" Long	12 Each	12
2	7815K15 Multipurpose Flanged Sleeve Bearing for 5/16" Shaft Diameter and 7/16" Housing ID, 3/8" Long	12 Each	12
3	90477A030 Rotating Flange Nut, Black-Oxide Steel, 5/16"-18 Thread Size	10 Each	10
4	91257A597 Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 5/16"-18 Thread, 3.5" Long, Partially Threaded, Packs of 10	2 Packs	2
5	97524A032 Sealing Blind Rivets, Domed Head, with Aluminum Mandrel, 1/8" Diameter, 0.425" Long, Packs of 100	5 Packs	5
6	98404A959 18-8 Stainless Steel Ring-Grip Quick-Release Pin, 1/4" Diameter, 1" Usable Length	10 Each	10

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Sarah Weinberg
Sarah Weinberg
Compliance Manager

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OCT 15 2019
DART AEROSPACE LTD.

